

**Work Order ID 58258**

Monday, May 03, 2010 8:59:47 AM

Page 1

Item ID: D3914-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Long Basket Lid Assembly (350)

Start Date: 5/3/2010 Start Qty: 1.00

Required Date: 5/7/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-3

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3914

A

100

Weld per dwg A/R S.S. rod Batch: 111679 0.00  
Large Fab

Large Fab

Memo

0.00

Large Fab

1- assemble ribs , weld as per dwg D3914  
2- weld hinge (3) and Mounting brackets as per dwg D3914  
\*\*\*inspect before welding mesh\*\*\*  
3- tack weld mesh on basket as per dwg D3914

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

QC

Memo

0.00

Quality Control

D 10.05.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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Page 3

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Required Date: 5/7/2010 Req'd Qty: 1.00



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Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

EB 10/05/10 @

160

Identify as per dwg & Stock Location: GA

0.00



Packaging

W/ 58312  
Memo

0.00

Packaging

EB 10/05/10 @

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/10 JF  
ME  
10-5-10

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# Picklist Print

Monday, May 03, 2010 8:59:46 AM

Page 1

Work Order ID: 58258

Parent Item: D3914-041

Parent Item Name: Long Basket Lid Assembly (350)

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC


Start Date: 5/3/2010

Required Date: 5/7/2010


Start Qty: 1.00


Required Qty: 1.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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✓ D2581  Mounting Bracket		Manufactured	No			100	Each	27.0000	2			
--	--	--------------	----	--	--	-----	------	---------	---	--	--	--


Location	Loc Qty	Loc Code
WA	27	
46086	2	
51745	2	
57185	23	

D2728-3  Dart Logo label		Manufactured	No			140	Each	0.0000	1			
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✓ D3914-1  Rib		Manufactured	No			100	Each	0.0000	2			
---	--	--------------	----	--	--	-----	------	--------	---	--	--	--


✓ D3914-7  Rib		Manufactured	No			100	Each	2.0000	2			
--	--	--------------	----	--	--	-----	------	--------	---	--	--	--

Location	Loc Qty	Loc Code
WA	2	
57573	2	

✓ D4016-3  Hinge Half, Lid		Manufactured	No			100	Each	13.0000	3			
---	--	--------------	----	--	--	-----	------	---------	---	--	--	--

Location	Loc Qty	Loc Code
ST109	12	
57574	12	
WA	1	
56950	1	

 *lpl 10.05.03*

 *② lpl 10.05.10*  
*359241 → ② lpl 10.05.03*

 *B57573 → ② lpl 10.05.03*

 *lpl 10.05.03*

*③ ②*  
*①*

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Page 2

Work Order ID: 58258

Parent Item: D3914-041

Parent Item Name: Long Basket Lid Assembly (350)












Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Date: 5/3/2010

Required Date: 5/7/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
✓ D4018-5  Rib		Manufactured	No			100	Each	0.0000	9			
										 358244 → ⑨	Pl 10.05.03	
✓ D4020-5  Mesh (350 Basket Long, Lid)		Manufactured	No			100	Each	1.0000	1			
										 lpl 10.05.05		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				1				
					58041			1				
✓ D4021-3  Data Plate		Manufactured	No			100	Each	2.0000	1			
										 ①		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				2				
					56050			1				
					57109			1				
D4035-041  Lid Rib Assembly, Fwd (350 Basket)		Manufactured	No			100	Each	1.0000	1			
										 ①		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				1				
					57575			1				
✓ D4035-043  Lid Rib Assembly, Aft (350 Basket)		Manufactured	No			100	Each	1.0000	1			
										 ①		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>		
				WA				1				
					56983			1				
										 ①		

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Work Order ID: 58258



Parent Item: D3914-041



Parent Item Name: Long Basket Lid Assembly (350)

Start Date: 5/3/2010

Required Date: 5/7/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D4086-210

Manufactured

No

140

Each

8.0000

1



Placard, Max Load

Location

Loc Qty

Loc Code

ST112

8

56978

8

*ES 10/05/10*

Monday, May 03, 2010 8:59:47 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

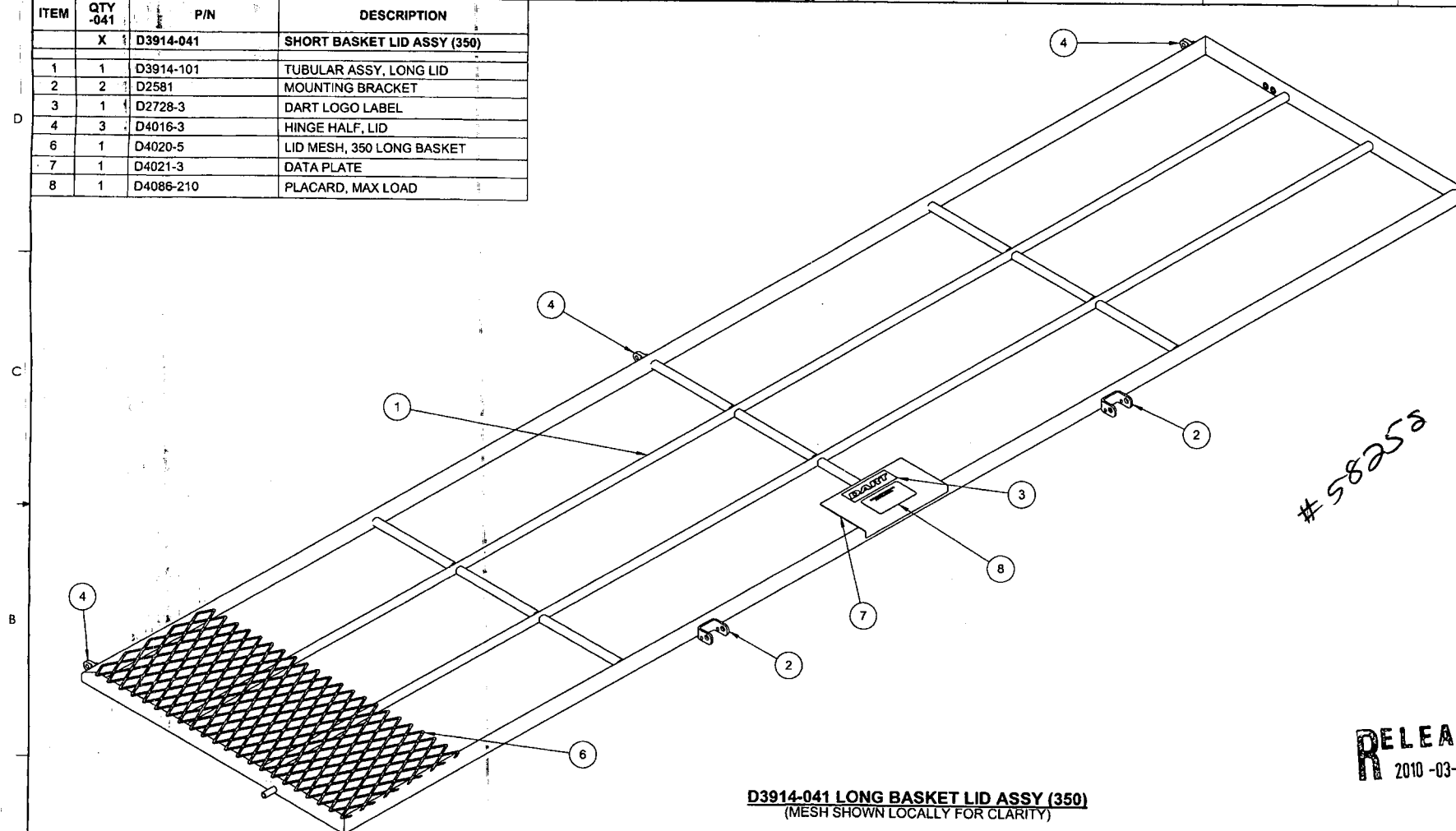
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**NOTE:** Date & initial all entries

ITEM	QTY	P/N	DESCRIPTION
	X	D3914-041	SHORT BASKET LID ASSY (350)
1	1	D3914-101	TUBULAR ASSY, LONG LID
2	2	D2581	MOUNTING BRACKET
3	1	D2728-3	DART LOGO LABEL
4	3	D4016-3	HINGE HALF, LID
6	1	D4020-5	LID MESH, 350 LONG BASKET
7	1	D4021-3	DATA PLATE
8	1	D4086-210	PLACARD, MAX LOAD



**D3914-041 LONG BASKET LID ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**RELEASED**  
2010-03-22

A		NEW ISSUE		JPH	10.03.16
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	JPH			SHEET 1 OF 4	
CHECKED		DRAWING NO.		D3914	
MFG. APPR.		TITLE		SCALE	
APPROVED		LONG BASKET LID ASSY (350)		NTS	
DE APPR.		DATE		10.03.16	
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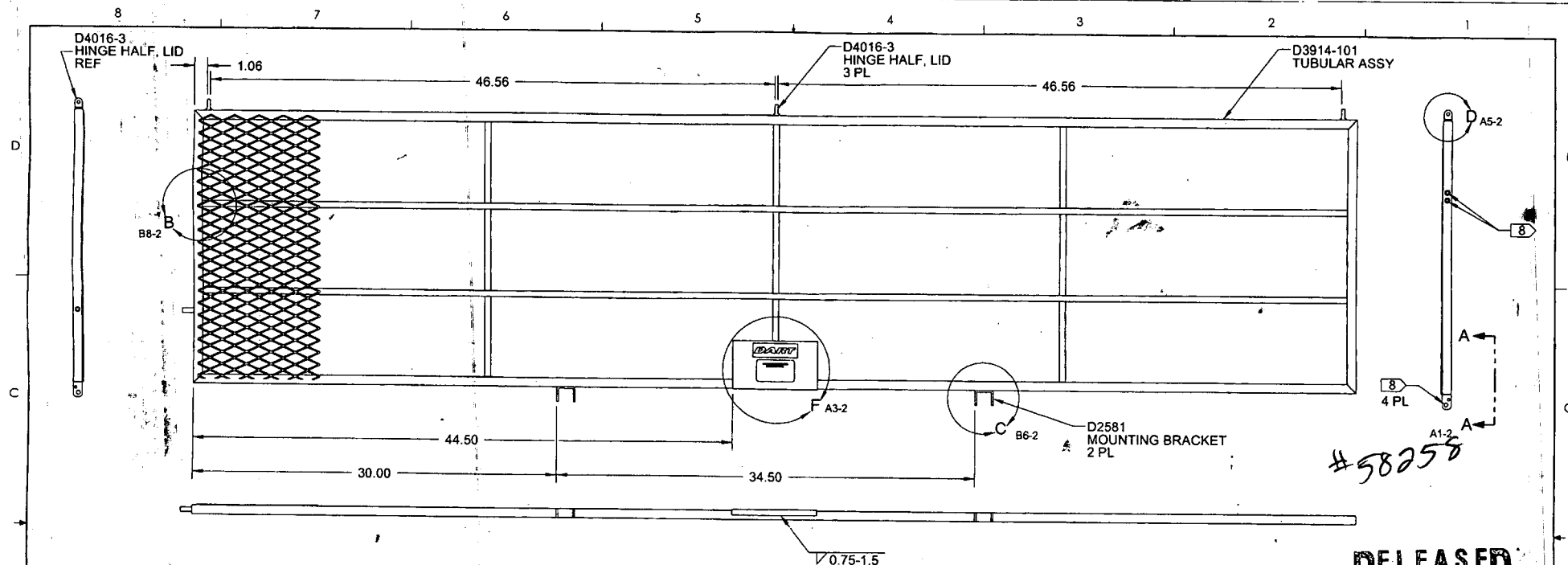
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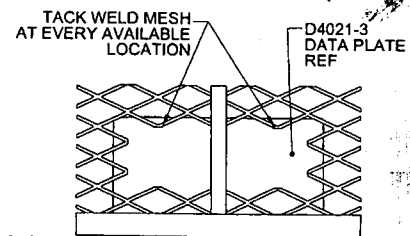
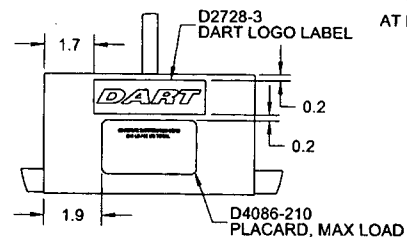
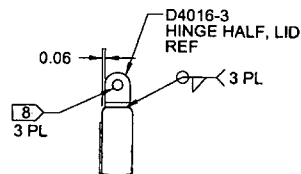
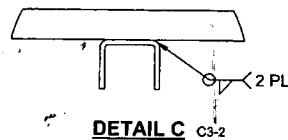
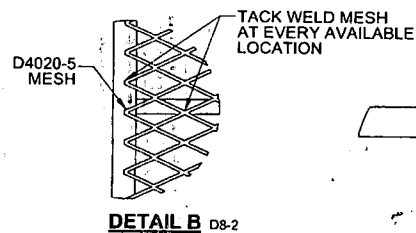
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**NOTE:** Date & initial all entries



**D3914-041 LONG BASKET LID ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)



- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PAINT TO OUTSIDE SURFACE OF MESH PER DART QSI 005 4.4
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 22.35 lbs APPROX
  - 8) MASK HOLES PRIOR TO FINISHING
  - 9) WELD PER DART QSI 004

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	<b>D3914</b>	SHEET 2 OF 4
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	<b>LONG BASKET LID ASSY (350)</b>	NTS
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

**RELEASED**  
2010-03-22

#58258

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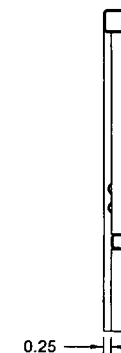
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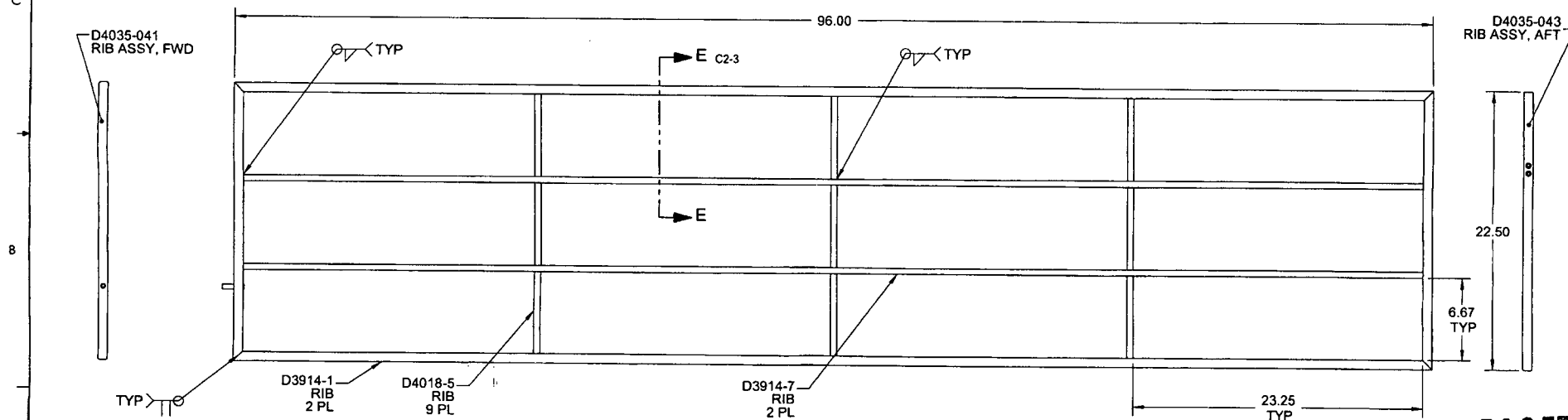
**NOTE:** Date & initial all entries



ITEM	QTY -101	P/N	DESCRIPTION
	X	D3914-101	TUBULAR ASSY, BASKET LID (350)
1	2	D3914-1	RIB
2	2	D3914-7	RIB
3	9	D4018-5	RIB
4	1	D4035-041	BASKET LID RIB ASSY, FWD
5	1	D4035-043	BASKET LID RIB ASSY, AFT



SECTION E-E C5-3



8 D3914-101 TUBULAR ASSY, LONG LID

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 14.10 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS  $\pm 0.06$  FOR D4018-101
- 9) WELD PER DART QSI 004

**RELEASED**  
2010-03-22  
AJP

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO. <b>D3914</b>	REV. A
MFG. APPR.		TITLE <b>LONG BASKET LID ASSY (350)</b>	SCALE NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
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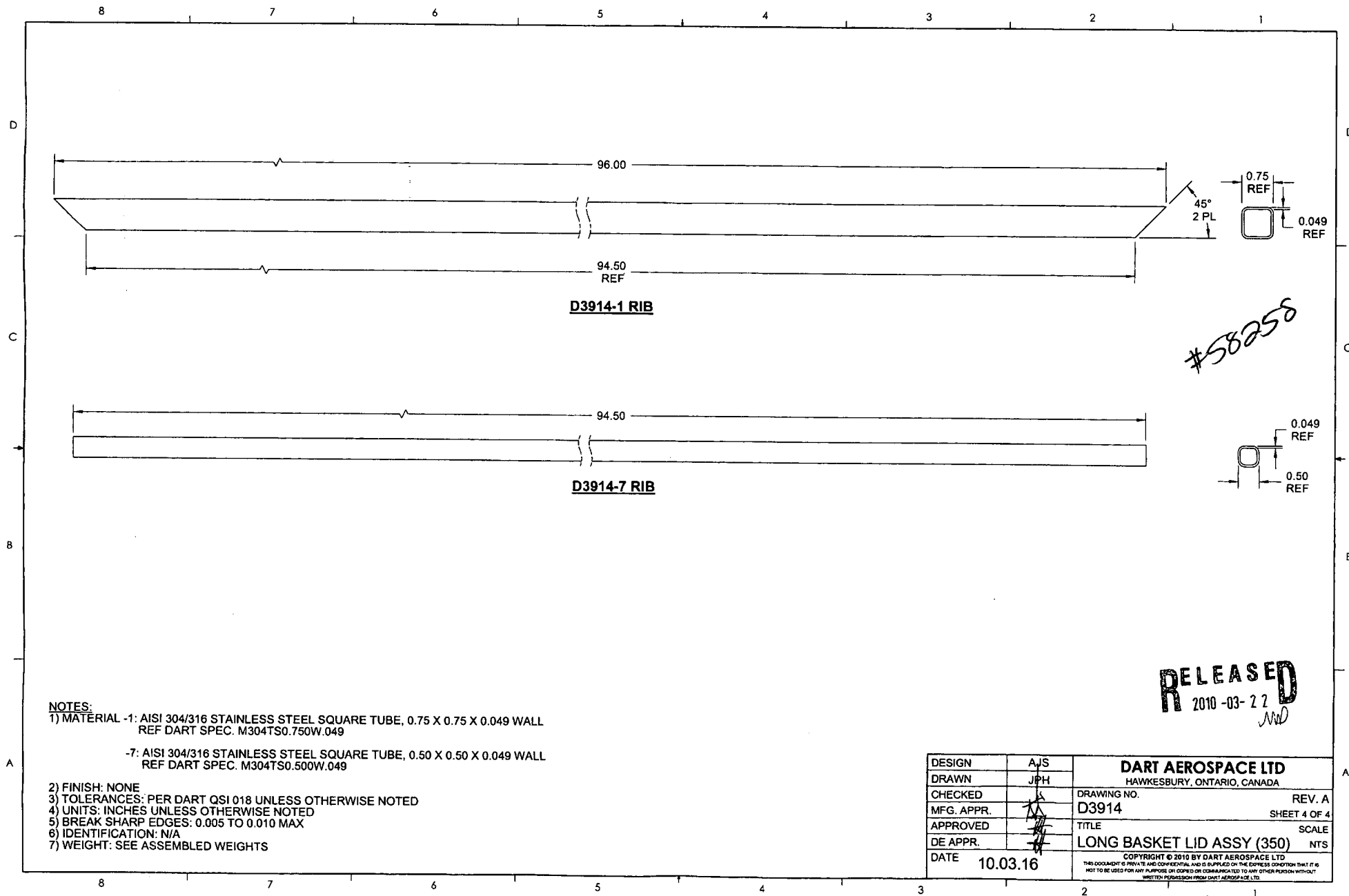
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